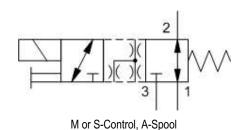
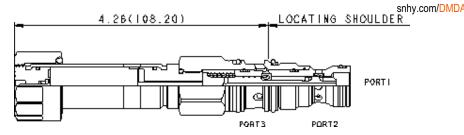




3-way, solenoid-operated directional spool valve SERIES 1 / CAPACITY: 12 gpm / CAVITY: T-11A







This solenoid-operated 3-way, 2-position cartridge is a direct-acting, balanced spool directional valve.

CONFIGURATION

M	Control	Manual Override			
A Spool Configuration		Normally Open 1 to 2, Closed 2 to 3			
N	Seal Material	Buna-N			
(none) Coil		No coil			

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A			
Series	1			
Capacity	12 gpm			
Maximum Operating Pressure	5000 psi			
Maximum Valve Leakage at 110 SUS (24 cSt)	5 in³/min.@3000 psi			
Manual Override Force Requirement	5 lbs/1000 psi @ Port 1			
Manual Override Stroke	.10 in.			
Response Time - Typical	50 ms			
Switching Frequency	15,000 max. cycles/hr			
Solenoid Tube Diameter	.75 in.			
Valve Hex Size	7/8 in.			
Valve Installation Torque	30 - 35 lbf ft			
Seal kit - Cartridge	Buna: 990411007			
Seal kit - Cartridge	EPDM: 990411014			
Seal kit - Cartridge	Viton: 990411006			
Seal and nut kit - Coil	Viton: 990770006			
Model Weight	0.61 lb.			

NOTES

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

Model Code Example: DMDAMAN

CONTROL	(M)	SPOOL CONFIGURATION	(A)	SEAL MATERIAL	(N)	COIL *

M Manual Override

- X No Manual Override
- D Twist/Lock (Dual) Manual Override
- L Twist/Lock (Detent) Manual Override
- T Twist (Momentary) Manual Override

A Normally Open 1 to 2, Closed 2 to 3

- N Normally Open 2 to 3, Closed 1 to 2
- **B** Normally Open 1 to 2, Closed 2 to 3, Closed Transition
- P Normally Open 1 to 3, Closed 1 to 2
- R Normally Open 2 to 3, Closed 1 to 2, Closed Transition

N Buna-N

E EPDM

V Viton

No

212 DIN 43650-Form A, 12 VDC 224 DIN 43650-Form A, 24 VDC 912 Deutsch DT04-2P, 12 VDC 924 Deutsch DT04-2P, 24 VDC

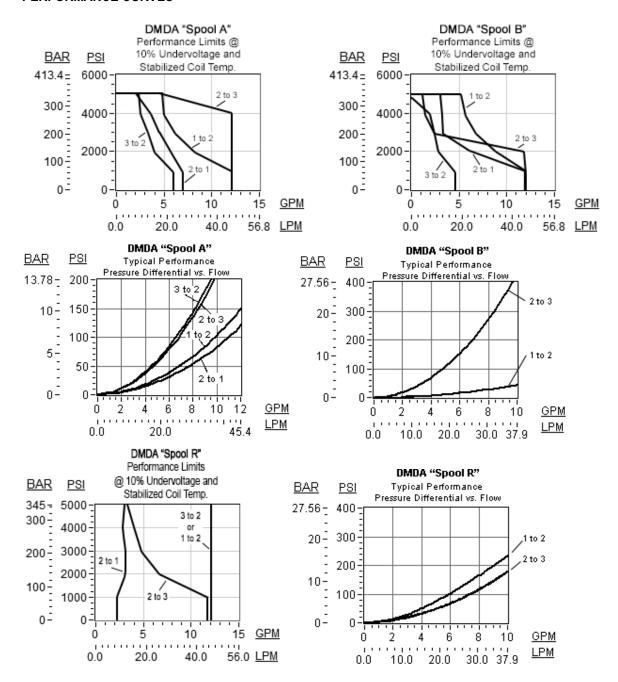
* Additional coil options are available

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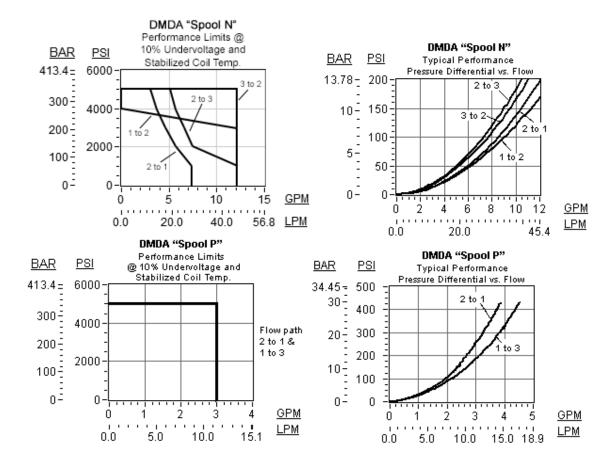
TECHNICAL FEATURES

- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- Spools B and R are closed in the transition between their two positions. This results in a higher performance limit at the expense of lower capacity. When used as pilot controls, where capacity is not a factor, the closed transition will provide faster and more consistent response times.
- This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control assembly has a mechanical life expectancy of approximately 7,000 cycles.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes that will affect the function of the cartridge.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES



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RELATED MODELS

<u>DMDAS</u> 3-way, soft shift, solenoid-operated directional spool valve

<u>DMDAZ</u> 3-way, solenoid-operated directional spool valve with position switch

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